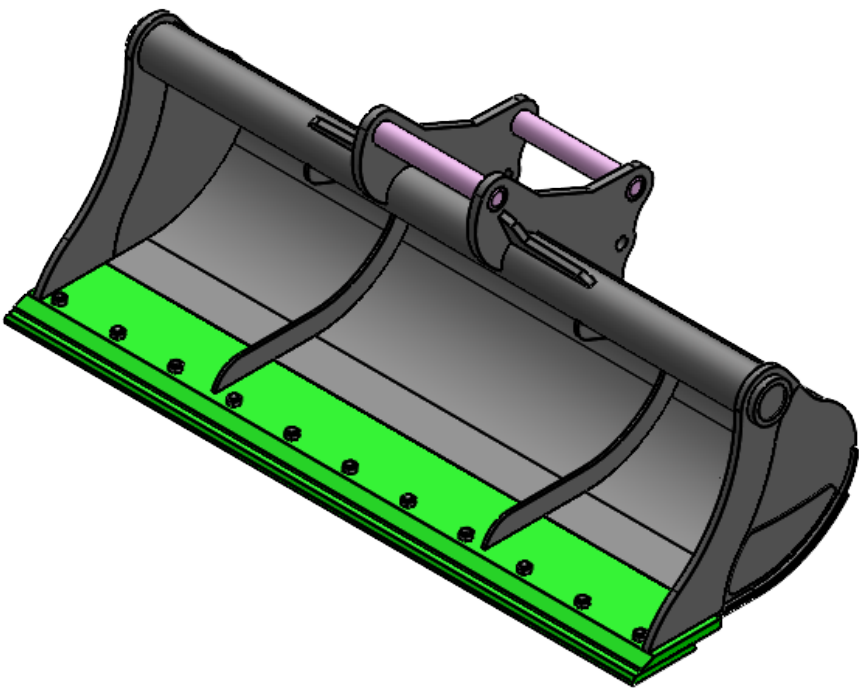
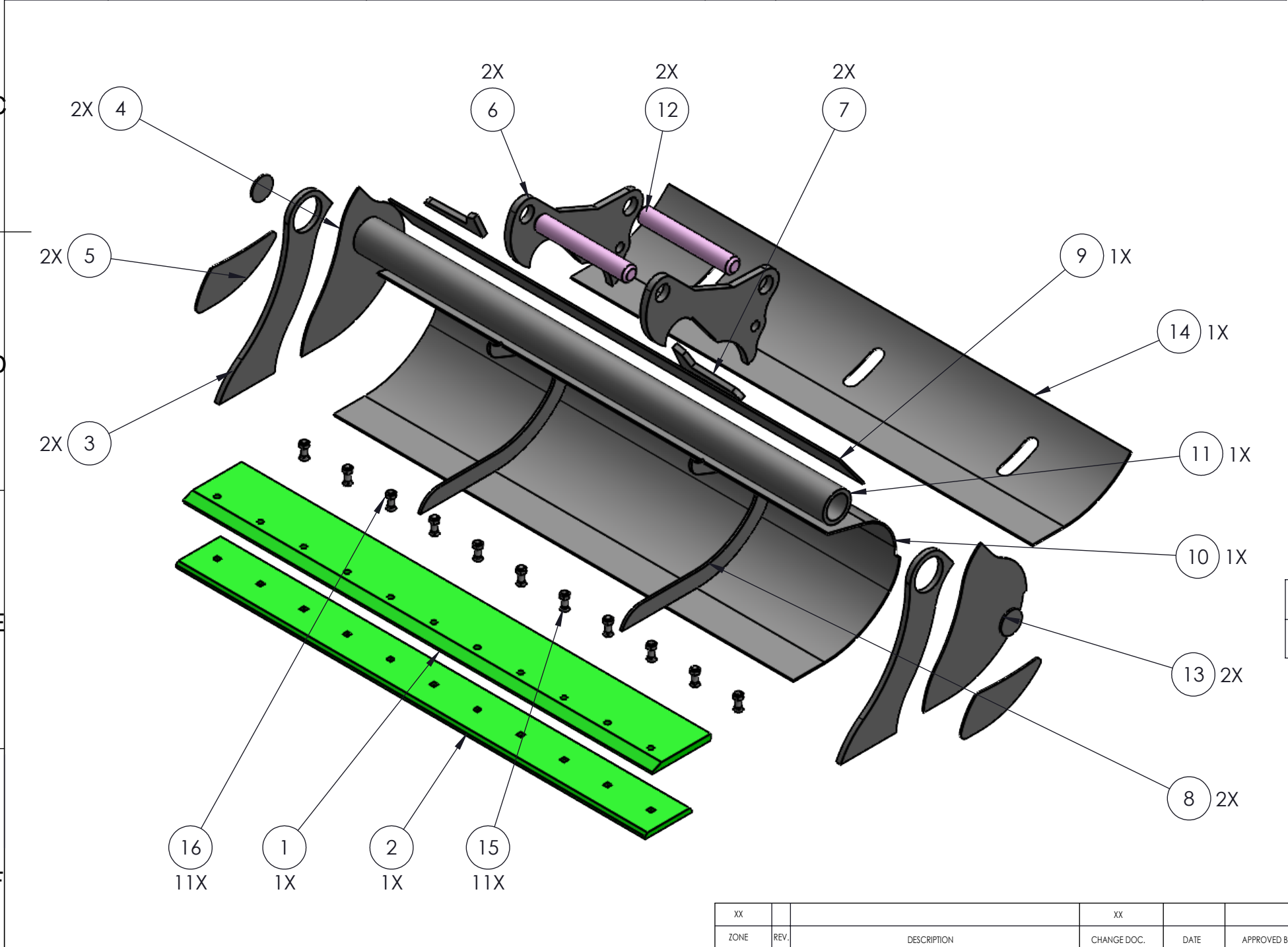
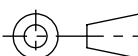
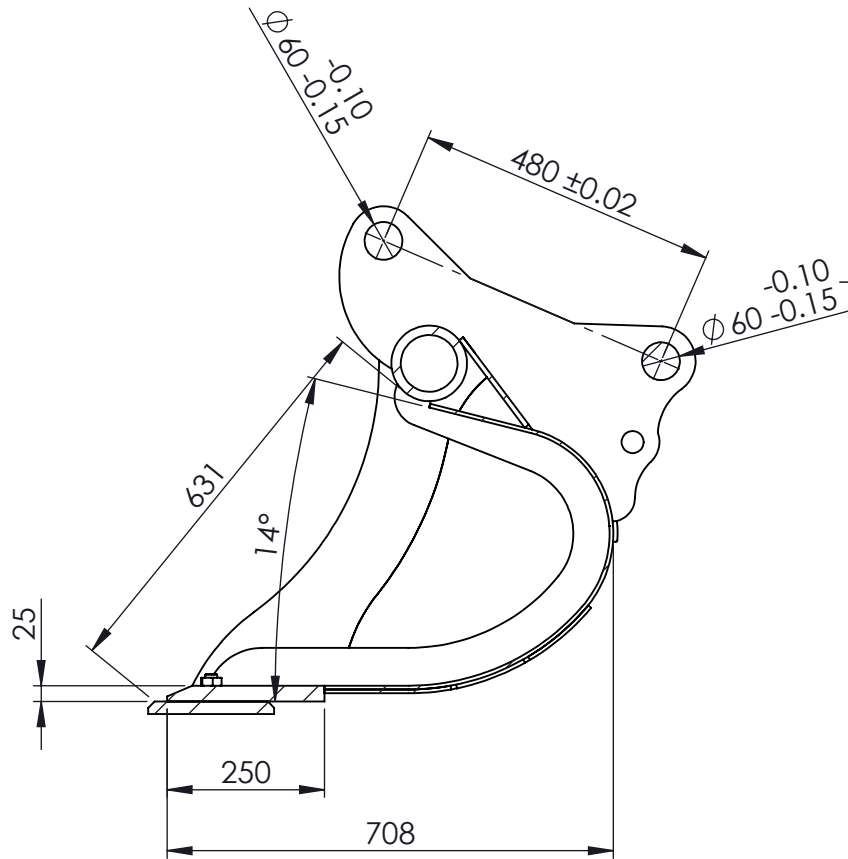
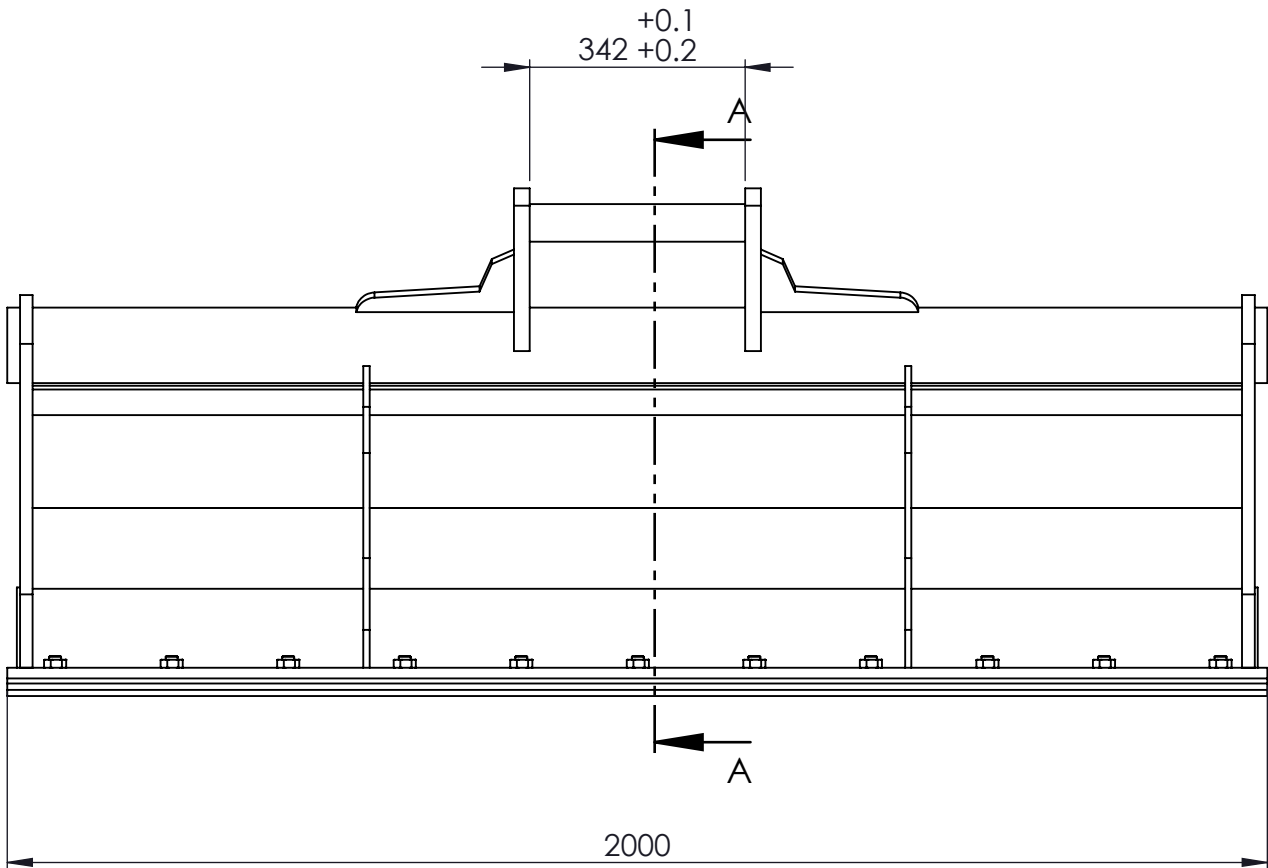
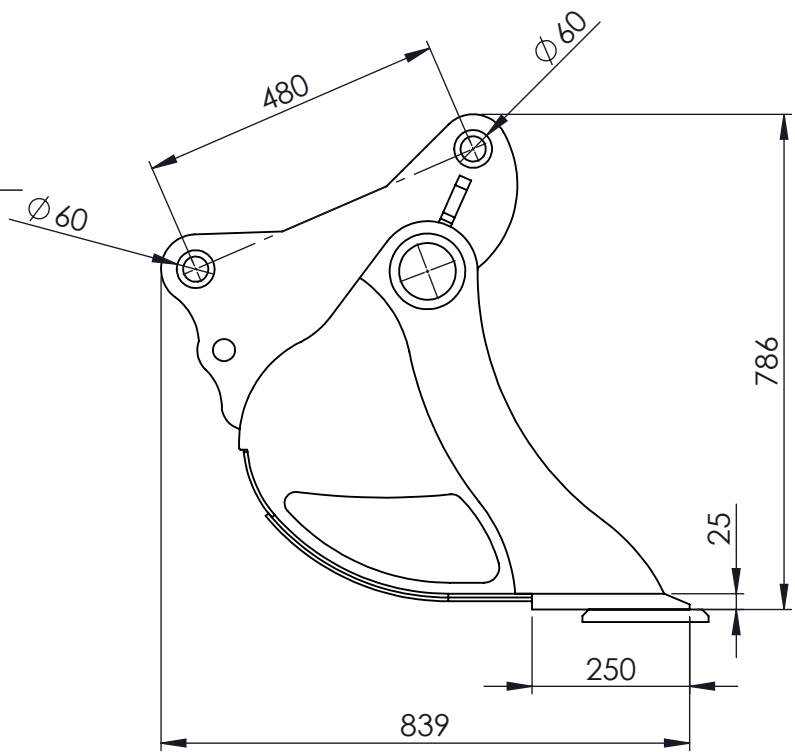
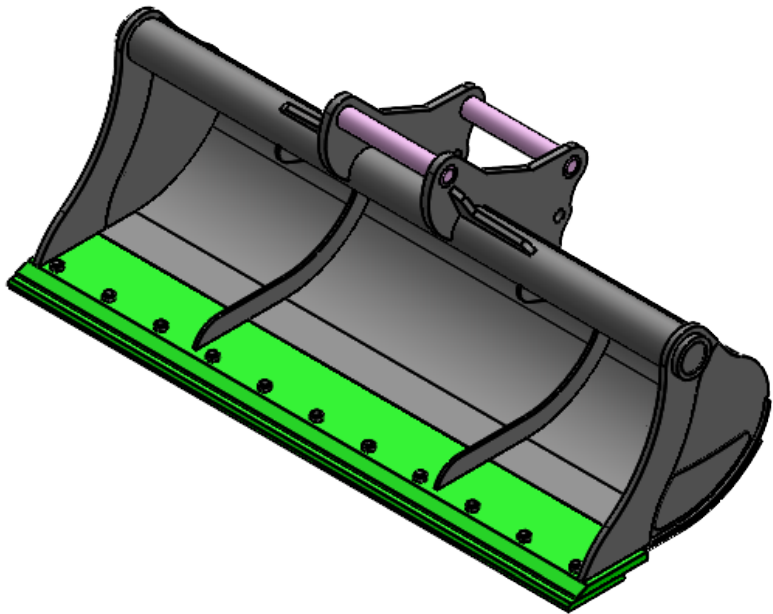
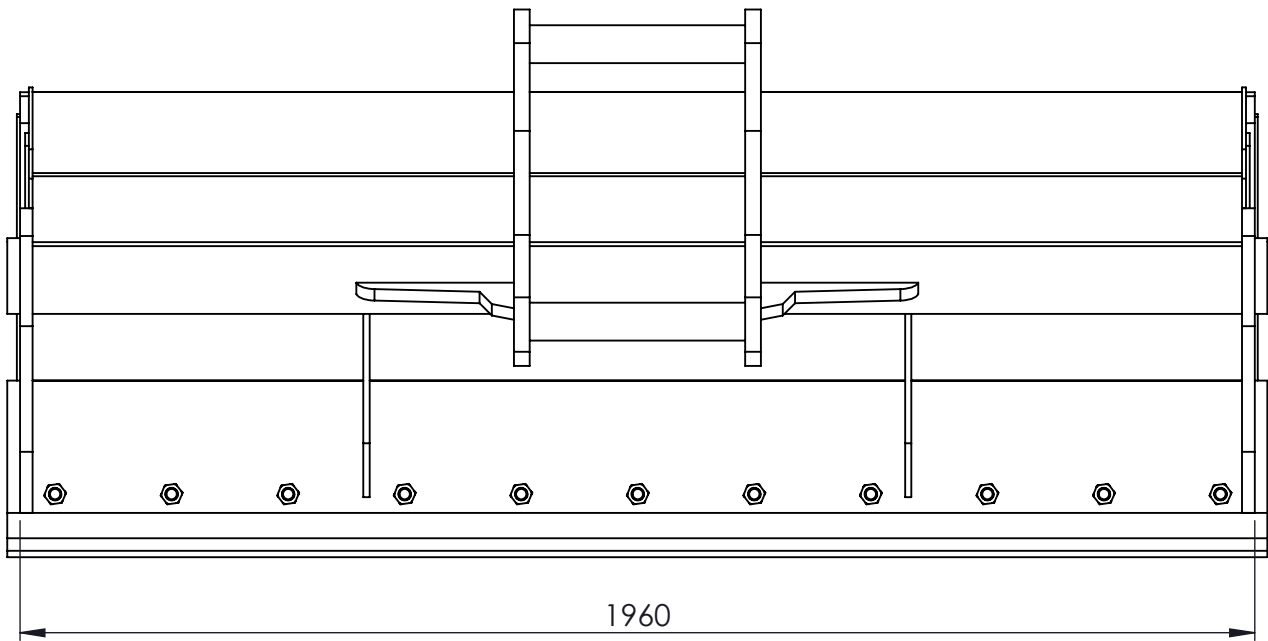
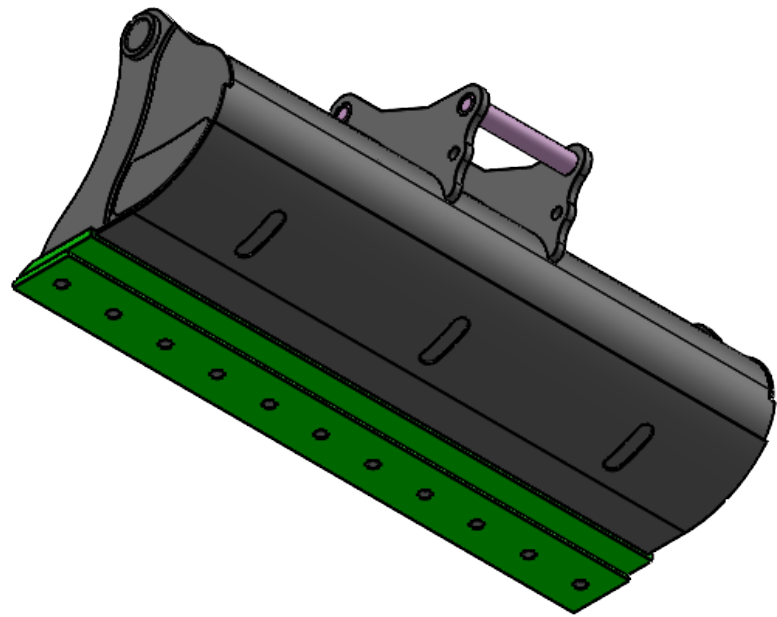


ITEM NO.	PART NUMBER	Description	QTY.	Dxf name	Weight
1	GC1215-2000-S60-011	CUTTING EDGE 250X25X2000L	1	HB450-25mmX1-GC1215-2000-S60-011	92.03
2	GC1215-2000-S60-002	BOLT ON EDGE 200X20X2000L	1	HB400-20mmX1-GC1215-2000-S60-002	60.11
3	GC1215-2000-S60-003	SIDE BLADE	2	E350-20mmX2-GC1215-2000-S60-003	12.52
4	GC1215-2000-S60-004	SIDE BOTTOM PLATE	2	E350-6mmX2-GC1215-2000--S60-004	5.83
5	GC1215-2000-S60-005	LOWER KICK PLATE	2	E350-6mmX2-GC1215-2000-S60-005	1.62
6	GC1215-2000-S60-006	EAR PLATE	2	E350-25mmX2-GC1215-2000-S60-006	18.77
7	GC1215-2000-S60-007	EAR GUSSET	2	E350-20mmX2-GC1251-2000-S60-007	1.57
8	GC1215-2000-S60-008	RIB	2	E350-10mmX2-GC1215-2000-S60-008	4.81
9	GC1215-2000-S60-009	TOP PLATE	1	E350-8mmX1-GC1215-2000-S60-009	20.92
10	GC1215-2000-S60-012	SHELL	1	E350-8mmX1-GC1215-2000-S60-012	88.34
11	GC1215-2000-S60-013	PIPE OD120 ID90 2000L	1		77.68
12	GC1215-2000-S60-014	PIN DIA60X392	2		8.57
13	GC1215-2000-S60-015	END CAP	2	E350-6mmX2-GC1251-2000-S60-015	0.30
14	GC1215-2000-S60-010	WEAR PLATE	1	E350-6mmX1-GC1215-2000-S60-010	41.68
15	GC1215-2000-S60-016	PLOW BOLT 3/4"-2 1/2"L	11		0.36
16	GC1215-2000-S60-017	PLOW BOLT 1/2"	11		0.05



BUCKET MODEL	WIDTH (MM)	WEIGHT (KGS)	BOLT TYPE	CAPACITY (M3)	QTY
GC1215	2000	491	3/4 - 2 1/2	0.55	11

			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION			±0.5mm ±1.0mm ±2.0mm ±5.0mm		
			TITLE: DITCH CLEANING BUCKET 12T 0.55 m3			DO NOT SCALE DRAWING IF IN DOUBT, ASK					
DRW BY HK		13/06/2025	DWG No. GC1215-S60			SCALE : 1:50		MAT'L : REFER BOM		WEIGHT (KGS): 491.10	
CKD & APP BY											
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SECTION A-A
SCALE 1 : 12



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
TITLE: DITCH CLEANING BUCKET		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
12T 0.55 m3		SCALE: 1:50	
DWG No.		MAT'L : REFER BOM	
GC1215-S60		WEIGHT (KGS): 491.10	
SIZE: A4		SHEETS: 2 OF 2	

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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